

ASSEMBLING INSTRUCTION

8.15 Barrel

Scope of delivery

Amount	Denomination	Measure
1	barrel	50 kg
2	ground anchors with 1 square timber each at 10 kg	20 kg
Sum	approx.	70 kg

All weights are approximate. The heaviest component is highlighted in bold.

Tools

- spade, shovel, tape measure, spirit level
- socket wrench 17 / 19 mm, screwdriver with insert Torx Bit (TX 10-30)
- 2 persons (2 installers at 1 h)

Assembling

- Determine the foundation positions according to plan. **Measures are to be checked by the client/customer.**
- Digging holes depending on the section for the play unit and depending on the ground conditions a drainage layer, for example gravel layer 10 cm in order to prevent stagnant moisture.
- Lift the ground anchors for barrel in the prepared holes, and align the excavating compacted well layers replenish.
- Be screwed barrel to the ground anchors with the 2 squared timbers.
- Transportation braces and installation damage are to be removed after installation on site, grind and paint damaged areas.

Security guidelines

During assembly and transport on site, play towers and/or attachment parts must always be adequately secured, either through technology or through attached transportation bracing.

Required safety areas/ falling space around equipment are indicated on the installation drawings.

Playground equipment with a potential height of fall of more than 600 mm and/or a forced movement require an impact attenuating/ shock-absorbing surface in the whole impact area below them according to the **EN 1176 and EN 1177**. (Non-shock-absorbing undergrounds are for example without limitation: bricks, stones, concrete, bitumen and wood.)

Preventive maintenance instructions

An operational check of the equipment must be carried out 2 weeks after installation. Here the main attention should be paid to tight screw joints and stability. In general the equipment should be checked on a regular basis. A visual routine inspection should be carried out on a weekly basis. An operative inspection should be performed every 1-3 months and the general or main inspection has to happen on an annual basis. We recommend to check stability of posts once a year and to expose foundations, let them dry and to repaint them also below ground level above the foundation with a solvent free glaze. **(Further information concerning maintenance can be found in our *Checklist for Maintenance/ Inspection*, in our *General Maintenance Notes* and also in our catalogues, as well as on our website www.sik-holz.de/en)**