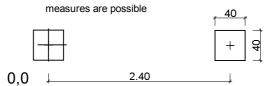


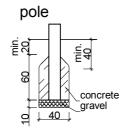
foundation plan check measurements on building site because of crooked trees different



foundation detail

-without scaleminimum soil class III;

-minimum soil class III; check compression or make foundation bigger-



project:	Distorting Mirrors 3 part	scale: A4; 1:50 page: 1/1	
address:		date: 17.09.2018	
editor:	V.Liehr	SIK-Holz°	
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ASSEMBLING INSTRUCTION

7.150.3.22.5 Distorting Mirrors 3 part

Scope of delivery

Amount	Denomination	Measure
1	mirror (3 part)	100 kg
2	posts at 20 kg	40 kg
Sum	approx.	140 kg

All weights are approximate. The heaviest component is highlighted in bold.

Tools

- spade, shovel, tape measure, spirit level, hammer and ladder
- socket wrench 17 / 19 mm, screwdriver with insert Torx Bit (TX 10-30)
- 2 persons (2 installers at 2 h), wheel loader with palette fork
- approx. concrete 0.15 m³ C 20/25

Assembling

- First, the playing surface (security area) should be measured, set the point (height) and the start point (mirror) can be determined.
- Put the posts on the ground and install the mirror after marking (number on number and letter on letter / numbers in parentheses indicate the screw length).
- Determine the foundation positions according to plan. Measures are to the check by the client/customer,
 because of the natural growth forms of the wood. To determine the position of the foundations, use the attaching parts.
- Digging holes depending on the section for the play unit and depending on the ground conditions a drainage layer, for example gravel layer 10 cm in order to prevent stagnant moisture.
- Installation depths (cut) on the stand post are to consider.
- Lift the mirror into the prepared holes, to adjust by means of spirit level and make them solid.

Attention: if not adequately secured play towers or attachment parts may be tipping!

- After everything is assembled and aligned, the foundation according to the drawing can be properly completed.
- After 3-5 days of curing time, tightening all screw joints which fill game surface again and clear the game surface for playing.
- Transportation braces and installation damage are to be removed after installation on site, grind and paint damaged areas.
- Notice: concrete needs about 28 days in order completely to harden.

Security guidelines

During assembly and transport on site, play towers and/or attachment parts must always be adequately secured, either through technology or through attached transportation bracing.

Preventive maintenance instructions

An operational check of the equipment must be carried out 2 weeks after installation. Here the main attention should be paid to tight screw joints and stability. In general the equipment should be checked on a regular basis. A visual routine inspection should be carried out on a weekly basis. An operative inspection should be performed every 1–3 months and the general or main inspection has to happen on an annual basis. We recommend to check stability of posts once a year and to expose foundations, let them dry and to repaint them also below ground level above the foundation with a solvent free glaze. (Further information concerning maintenance can be found in our Checklist for Maintenance/Inspection, in our General Maintenance Notes and also in our catalogues, as well as on our website www.sik-holz.de/en)

