

# ASSEMBLING INSTRUCTION

## 4.5.20.5.1.10 Swing Combination

### Scope of delivery

Amount	Denomination	Measure
1	<b>swing beam 2-piece at 60/ 50 kg</b>	110 kg
6	posts at 60 kg	360 kg
1	swing basket	40 kg
1	swing seat	10 kg
<b>Sum</b>	<b>approx.</b>	<b>520 kg</b>

All weights are approximate. The heaviest component is highlighted in bold.

### Tools

- spade, shovel and spirit level, hammer and ladder
- fixed-, ring-, box spanner, 10 / 13 / 17 / 19mm, screwdriver with insert Torx Bit (TX 10-30)
- set hexagonal-spanner
- 2 persons (2 installers at 8 h), wheel loader with palette fork, mini excavators
- approx. concrete 0.8 m<sup>3</sup> C 20/25

### Assembling

- First, the playing surface (security area) should be measured, set the point (height) and the start point can be determined.
- Connect the posts according to marking (Number on number and/or letter on letter // numbers indicate in brackets the screw length) with the supplied carriage bolts and distance sockets onto flat ground.
- To simplify the assembly, unscrew one stiffener (slat or board) just above the zero range (notch on the post) to the post of the A-frames. The dimensions of the spread can be used from the assembly drawing.
- Determine the foundation positions according to plan. **Measures are to be checked by the client/customer, because of the natural growth forms of the wood.**
- Digging holes for the posts and bringing in gravel shift 10 cm in order to prevent stagnant moisture.
- **Installation depths (cut) on the stand posts are to be considered.**
- Lift the frames into the prepared holes and make them solid.

### Attention: if not adequately secured play towers or attachment parts may be tipping!


- Swing beam (2-piece) / according to the markings (number on number or letter on letter // Numbers in parentheses indicate the screw length) screw together.
- Lift the swing beams according to marking (Number on number and/or letter on letter // numbers indicate in brackets the screw length) at the state post mount. After spacers and crossbars mount
- Between the frames and cross beams are openings which are to be closed because of entrapment with the enclosed wooden dowels. The drilling of this is factory prepared.
- Note: To simplify the installation, you should not pull the screw connections so tightly. Thus there is it easier to fix the screws in the holes of the swing beam. When all the parts are assembled, the screws can be tightened.
- After the swing seat and swing basket can be mounted on the swing beam.
- **It is to pay attention to the minimum seat height to floor (see installation drawing). If necessary, the chain length must be shortened.**
- After everything is assembled and aligned, the foundation according to the drawing can be properly completed.
- Dismantle the swing seat/ -basket if it cannot be ruled out that it may be played on after concreting.
- After 3-5 days of curing time, tightening all screw joints and which fill game surface again.
- Transportation braces and installation damage are to be removed after installation on site, grind and paint damaged areas.
- **Notice:** concrete needs about 28 days in order completely to harden.

### Security guidelines

During assembly and transport on site, play towers and/or attachment parts must always be adequately secured, either through technology or through attached transportation bracing.

**Required safety areas/ falling space around equipment are indicated on the installation drawings.**

Playground equipment with a potential height of fall of more than 600 mm and/or a forced movement require an impact attenuating/ shock-absorbing surface in the whole impact area below them according to the **EN 1176 and EN 1177**. (Non-shock-absorbing undergrounds are for example without limitation: bricks, stones, concrete, bitumen and wood.)

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## Preventive maintenance instructions

An operational check of the equipment must be carried out 2 weeks after installation. Here the main attention should be paid to tight screw joints and stability. In general the equipment should be checked on a regular basis. A visual routine inspection should be carried out on a weekly basis. An operative inspection should be performed every 1–3 months and the general or main inspection has to happen on an annual basis. We recommend to check stability of posts once a year and to expose foundations, let them dry and to repaint them also below ground level above the foundation with a solvent free glaze. **(Further information concerning maintenance can be found in our Checklist for Maintenance/ Inspection, in our General Maintenance Notes and also in our catalogues, as well as on our website [www.sik-holz.de/en](http://www.sik-holz.de/en))**

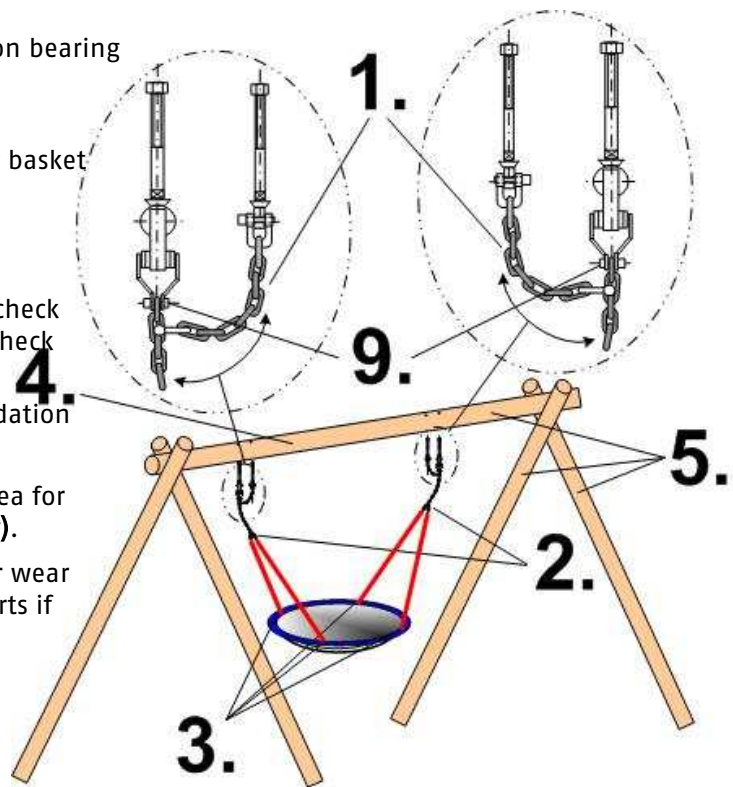
## Maintenance instruction:

Once this equipment is opened to the public, maintenance has to be carried out every day during the first week, later once a week. Especially the threaded connections of the swing frame as well as the suspension bearings have to be checked for tightness.

Depending on the usage, but every three months at the latest, all suspensions directly at the basket have to be checked for abrasion.

(All following time intervals only apply for „normal“ use of the play equipment. At schools or playgrounds where play equipment is subject to intensive use, inspections have to be made more frequently).

1. Check all connecting elements from suspension bearing to suspension chains.
2. Check chain strands.
3. Check all of 4 suspension points on the swing basket (see appendix "to 3.").
4. Check stability of bearings in head beam resp. in cross traverse.
5. Check complete support structure, especially check wood for disintegration (→ ½-yearly) resp. check steel for corrosion (→ yearly).  
It is mandatory to excavate posts in the foundation area and check them.
6. Check the ground surface of fall protection area for hard objects and free foundations (→ weekly).
7. Check all connecting elements and fittings for wear and tear and tighten if necessary. Replace parts if required (see drawing pos. 1–4).  
(→ weekly up to monthly)
8. Check all attachments such as chains, ropes, nets, rubber parts, sleeves for wear and tear and replace if necessary. (→ monthly)



**Note direction of rotation and installation according to the drawing shown above**

## Checking protection against abrasion point 3.:

Position yourself inside the basket and slide up the hose cover with force until the first chain link suspended in the shackle gets visible. To prevent the hose from slipping down again, use a screwdriver or similar with the chain link to lock in place. Check the protection against abrasion, which is mounted between shackle and chains and replace if necessary. If there should be serious abrasion visible on the chain link, the next chain link is to be suspended. Shorten the rubber hose for about 6 cm, loosen shackle from bearing bush, remove defect chain link and suspend again on next chain link. See to tighten shackle bolt with safety glue (Loctite)!

**Suspension chains: Please note that (depending on the swing frame used) the upper suspension chains need to be shortened so that the space between upper edge soil to lower edge Bird's Nest of 40 cm is given!**