ASSEMBLING INSTRUCTION

3.15.1 Stiltshouse with slide (dismantled roof)

Scope of delivery

Amount	Denomination	Measure
1	playhouse	635 kg
4	square timbers for roof / 6 x 7 cm (marked with number, assembly on site)	15 kg
~26	roof boards, length: ~ 2,40m (marked with number, assembly on site)	150 kg
1	slide (stainless steel)	140 kg
Sum	approx.	940 kg

All weights are approximate. The heaviest component is highlighted in bold.

Tools

- spade, shovel, ladder and spirit level
- socket wrench 17 / 19 mm, screwdriver with insert Torx Bit (TX 10-30)
- 2 persons (2 installers at 7 h), wheel loader with palette fork
- approx. concrete 0.45 m³ C 20/25

Assembling

- Determine the foundation positions according to plan. Measures are to the check by the
 client/customer, because of the natural growth forms of the wood. To determine the position of the
 foundations, use the attaching parts.
- Digging holes depending on the section for the play unit and depending on the ground conditions a drainage layer, for example gravel layer 10 cm in order to prevent stagnant moisture.
- Installation depths (cut) on the stand post are to consider.
- Lift the playhouse into the prepared holes, to adjust by means of spirit level and make them solid.

Attention: if not adequately secured play towers or attachment parts may be tipping!

- Attaching parts (roof) one after another according to marking (Number on number and/or letter on letter / numbers indicate in brackets the screw length) mount.
- Mount the slide on the platform, note the holes on the platform (pay attention to head, neck and finger traps on both sides) (security measures EN 1176-1:2008: <0,8cm/ > 2.5 8,9 cm < and >23cm). Please note, that the slide should not be directed to the south (the material will be heated by the sun). The run out-area of the slide needs a slightly decline in the same direction like the slide to avoid retained water.
- Manufacturing foundations according to drawing.
- After 3-5 days of curing time, tightening all screw joints which fill game surface again and clear the game surface for playing.
- Transportation braces and installation damage are to be removed after installation on site, grind and paint damaged areas.
- Notice: concrete needs about 28 days in order completely to harden.

Security guidelines

During the assembly and transport to the site or attachment parts must play towers always be adequately protected, either through technology or through attached transportation braces.

You take the case room for the game device from the installation drawing please.

Near game devices with a free drop height of more than 600 mm and/or an enforce move after EN 1176-1:2008 4.2.8.5.2, bzw. EN 1177 must be shock-absorbing playground grounds in the entire strike field. (Than are not valid in a shock-absorbing way bricks, stones, concrete, bitumen and wood).



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ASSEMBLING INSTRUCTION

Preventive maintenance instructions

The device is to be checked 2 weeks after his arrangement for flawless function. Basically attention should be paid in this case to screw joints and the stability.

The game device should once in the week of a visual routine – inspection as soon as once in the month a functional inspection is subjected to.

Once per year the main inspection is to be carried out.

We recommend, to dig the device freely once in the year up to the foundations and to colour the equipment pieces with a solvent free herb varnish.

(see also check list regular maintenance and the tips in the catalogue of the SIK-Holzgestaltungs GmbH)





